

**Work Order ID 83653-**

April-23-12 10:08:50 AM

Item ID: D350-616-011

Revision ID:

Item Name: Emergency Litter

Start Date: 23/04/2012 Start Qty: 1.00

Required Date: 07/05/2012 Req'd Qty: 1.00

Reference:

Accept

*Split*  
~~4X~~ 3X  
\*1\*  
\*1\***\*83653\***  
**\*N900040100\***

Setup

Start

**\*NS1\***

Stop

**\*NS2\***

Cust Item ID:

Customer:

Approvals: Process Plan: *MCT*

QC:

Date: 12/04/12 Tooling:

Date:

SPC (Y/N):

Date:

Run Start

Stop

**\*NR1\*****\*NR2\***

Sequence ID/ Work Center ID	Operation Description
--------------------------------	--------------------------

Draw Nbr	Revision Nbr
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d350-616

E

100

**\*100\***

DC

Document Control

## Memo

Photocopy bluefile and create labels per PPP D350-616-011  
CHG004

0.00

Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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110

**\*110\***

Packaging

Packaging

## Pick Kit

0.00

*4X**SD  
12-7-12*

120

**\*120\***

QC

Quality Control

## Memo

0.00

*Welds**(44)*

QC4- 100% Inspect kits for completeness

0.00



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Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

130

\*130\*

Packaging

Packaging

Operation  
Description

Set Up/  
Run Hours

0.00

0.00

Memo

Identify and pack for shipping as per PPP D350-616-011

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

140

\*140\*

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

Memo

\*83653\*

Accept

\*N900040100\*

Setup

Start

\*NS1\*

Stop

\*NS2\*

Cust Item ID:

Customer:

Run

Start

\*NR1\*

Stop

\*NR2\*

Reject  
Number

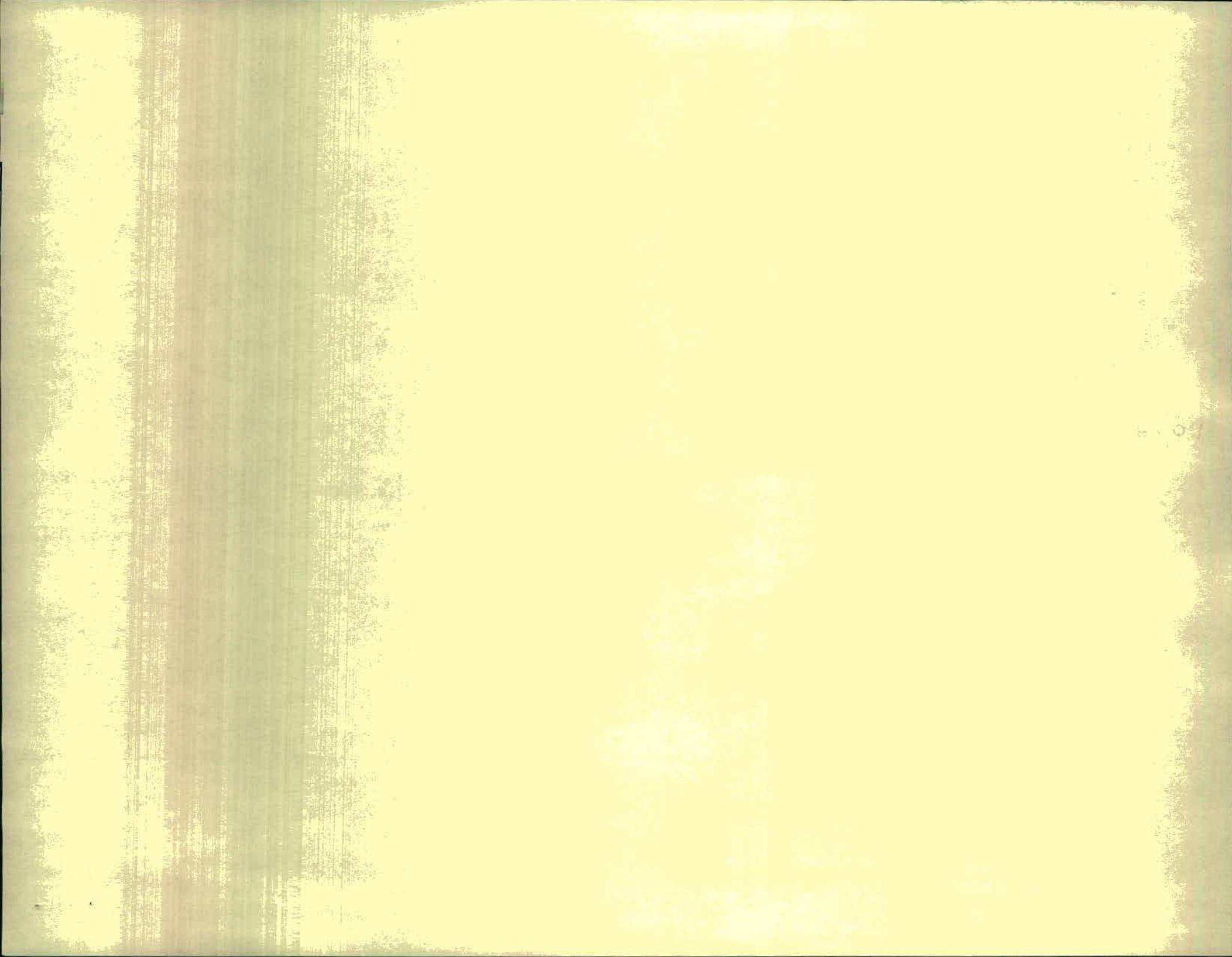
Insp.  
Stamp

12/18/12

12/18/12

12/18/12 08/10/12

12/18/10 08/10/12



# Picklist Print

April-23-12 10:08:54 AM

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Work Order ID: 83653

\*83653\*  
\*D350-616-011\*

Parent Item: D350-616-011

Parent Item Name: Emergency Litter

Start Date: 23/04/2012

Required Date: 07/05/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP E03.04.04ReformatKJ/RF  
IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2370		Manufactured	No				Each	4.0000					
<i>Stra</i> <b>*D2370*</b> Litter Assembly													
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST291			2						
					82418		2						
				ST331			2						
					78629		2						
D2493		Manufactured	No				Each	4.0000					
<i>Stra</i> <b>*D2493*</b> Patient Stop Assembly													
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST224			4						
					78617		4						
D350-616-013		Manufactured	No				Each	0.0000					
<i>Stra</i> <b>*D350-616-013*</b> Deck Plate and Tie Down													

*x4X*  
\*\* 1 x B85932  
1 x B85933  
1 x 85934  
1 x 85935

*x4X*  
\*\* B83810 Sp.

*x4X*  
\*\* 2x 85136.  
1 x 87162 Sl



**REFERENCE ONLY**

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
			1 D2344	DECK PLATE (AFT)
			4 D2348	WEAR PLATE (KEY WAY)
			1 D2353	STIFFENER
		1	D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
	1		D2370	LITTER ASSEMBLY
	1		D2493	PATIENT STOP
		1	D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

**RELEASED**  
*(08/11/21)*

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH	
DAO # 01-O-01	
<b>APPROVED</b> <i>[Signature]</i>	
BY:	D. SHEPHERD (DE # 02)
DATE:	08.11.07
CERT. NO.:	SH96-10

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350			RF	08.11.07
D	ADD D3494-1 STUB COVER			MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310			MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9			BW	96.01.09
A	NEW ISSUE			BW	95.02.20
REV.	DESCRIPTION			BY	DATE
DESIGN	BW	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA			REV. E SHEET 1 OF 12
DRAWN	RF				
CHECKED	DS	DRAWING NO.			SCALE NTS
MFG. APPR.	N/A	D350-616			
APPROVED	DS	TITLE			SCALE NTS
DF APPR.		AS350/355 LITTER KIT INSTALLATION			

